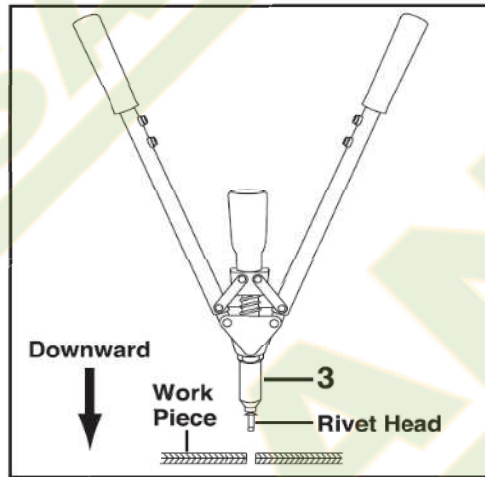
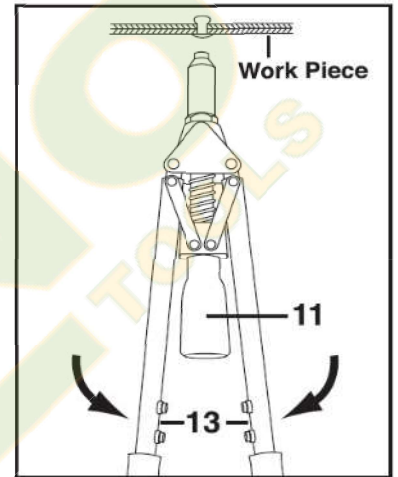

**Fig.1**

**Fig.2**

**Fig.3**
**USE:**

1. Open 2 Handles (13) fully, insert Rivet Mandrel all the way into Tool Nosepiece (2) (Fig.1). Rivet can be kept in Tool even Tool Head (3) is downward, then insert Rivet Head into the prepared hole of Work Piece completely (Fig.2).
2. Squeeze 2 Handles (13) toward each other until Rivet Mandrel breaks off (Fig.3). If more than one squeeze is required, open 2 Handles (13) fully and push Nosepiece (2) to contact Rivet Head, then squeeze Tool Handles again.
3. Open 2 Handles (13) fully to eject Rivet Mandrel from Tool into Spent Mandrel Container (11). When Spent Mandrels fill Spent Mandrel Container (11) over 70% capacity, pull out Spent Mandrel Container (11) to clear off all Spent Mandrels, then put it back and fix it firmly.

**HOW TO CLEAN AND CHANGE JAWS, JAW PUSHER AND JAW PUSHER SPRING:**

1. If jaws can not bite or slip on the Rivet Mandrel, it is suggested to clean teeth of Jaws or change new Jaws. When 2 Handles (13) are fully opened, but Jaws are still not open completely, it is suggested to check and change new Jaw Pusher, Jaw Pusher Spring and Nosepiece.
2. Close 2 Handles (13) completely, unscrew Head and Collet Case (4), take out Jaws, Jaw Pusher and Jaw Pusher Spring to clean or change them.
3. Lubricate thin oil on Jaws' outside, then reverse above steps to reassemble.

**HOW TO CHANGE NOSEPIECE:**

Close 2 Handles (13) completely, use endowed wrench to unscrew Nosepiece, replace and tighten Nosepiece with wrench.


**WARNING**

TOOL MUST CLEAR OFF AND EJECT THE SPENT MANDREL INTO SPENT MANDREL CONTAINER BEFORE SETTING NEXT RIVET